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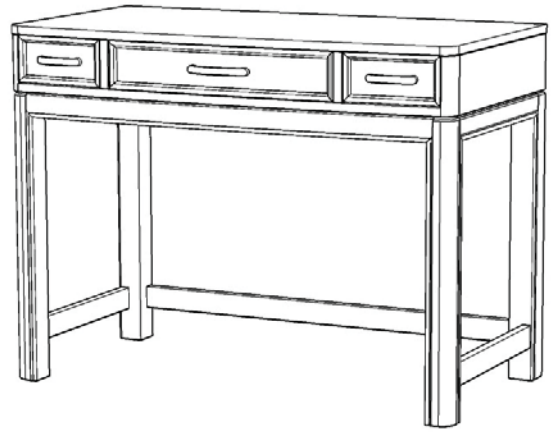
## Student Desk

### IMPORTANT NOTE

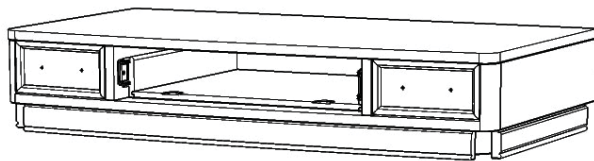
Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occurring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.

Home  
Styles



### Part List



A.  
Top Unit  
1 Pc.



F.  
Stretcher  
1 Pc.



B.  
Leg  
1 Pc.



C.  
Leg  
1 Pc.



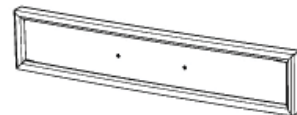
D.  
Leg  
1 Pc.



E.  
Leg  
1 Pc.



G.  
Stretcher  
2 Pcs.

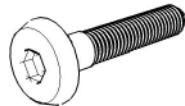


H.  
Keyboard Front  
1 Pc.

### Hardware List



Hex Wrench  
1 Pc.



M6x60  
Head Cap Bolt  
8 Pcs.(+1 extra)



Spring Washer  
8 Pcs.(+1 extra)



M3x30  
Wood Screw (long)  
6 Pcs. (+1 extra)



Small Hex Wrench  
1 Pc.



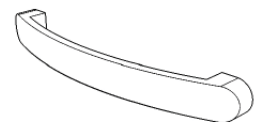
Flat Washer  
8 Pcs.(+1 extra)



M3x8  
Wood Screw (short)  
6 Pcs. (+1 extra)



M4x25  
Machine Screw  
2 Pcs.



Pull Handle  
1 Pc.

Tools required for assembly : **Phillips** screwdriver

Tools recommended for assembly : Level

Home Styles Consumer Assistance: [www.homestyles-furniture.com](http://www.homestyles-furniture.com),  
servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319

## IMPORTANT

- \* Please keep Hex Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
- \* Do not tighten up all the bolts until each part is properly assembled.
- \* Use a soft cloth between these parts and the floor.
- \* After assembly item must be level to work properly. Use the included adjustable levelers to level.

## STEP 1

Remove outside drawers from Top Unit (A).

Remove the keyboard from Top Unit (A) by pushing the plastic lever on its' left side up, pushing the plastic lever on its' right side down and pulling the keyboard open slowly.  
(See Figure 1)

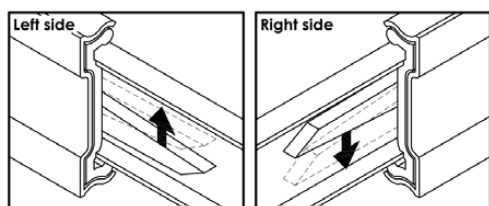
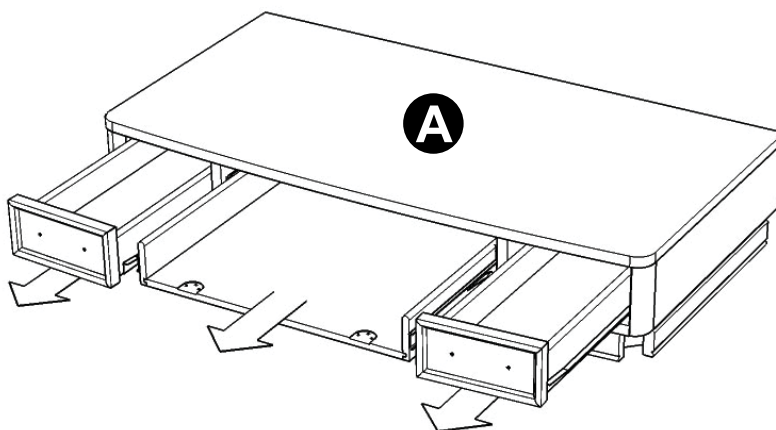


Figure 1



## STEP 2

Place Top Unit (A) upside down on a soft cloth.

Attach Legs (B), (C), (D) and (E) to Top Unit (A) with Flat Washers, Spring Washers and Head Cap Bolts.

Tighten Head Cap Bolts only half way.  
(See Figure 2)

Attach Stretchers (F) and (G) to the unit with Wood Screws (long).

Tighten Head Cap Bolts completely.

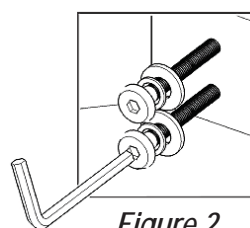
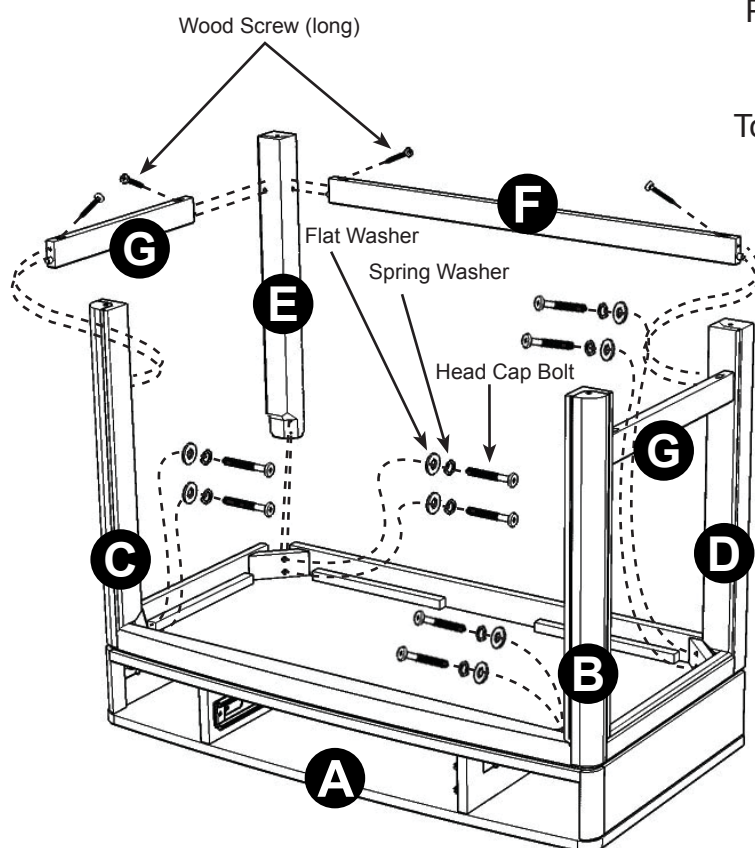


Figure 2

## STEP 3

Attach Keyboard Front (H) to keyboard with Wood Screws (short).

Attach Pull Handle to Keyboard Front (H) with Machine Screws. (See Figure 3)

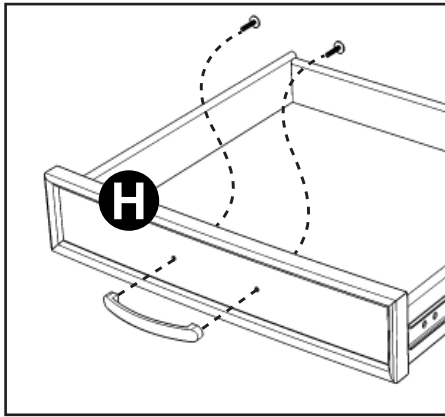
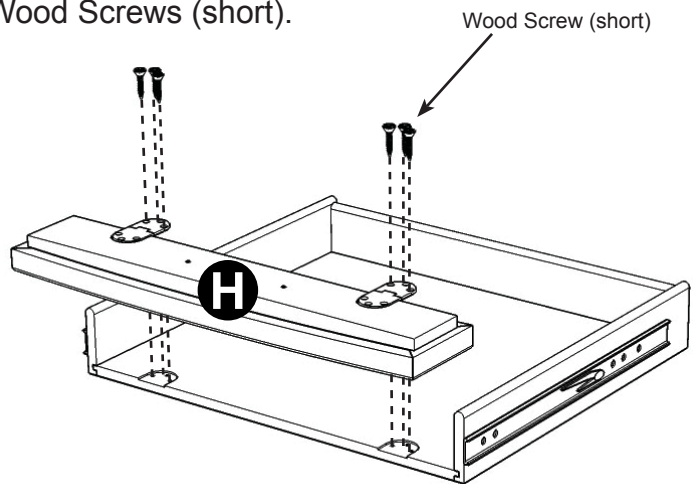


Figure 3



## STEP 4

Turn the unit over to its' upright position.

Remove the Pull Handles that are installed on the inside of the outside drawers and re-install them on the outside of the drawers. (See Figure 4)

Slide the keyboard and the outside drawers into position.

Level the unit by adjusting the adjustable levelers on the bottom of the legs. (See Figure 5)

**Note : Unit must be level to work properly.**

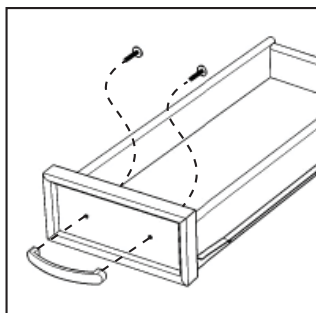


Figure 4

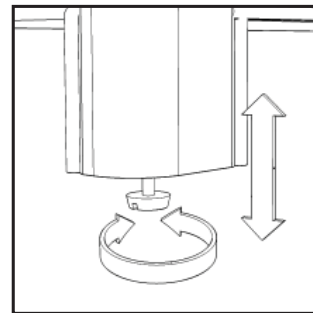


Figure 5